GRUPP 4 Kraftöverföring

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GROUP 4
Power train

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GROUPE 4 Transmission de force

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Kraftübertragung

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Transmisión

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P 180(B18)

VOLVO Reservdelskatalog Parts catalogue

INNEHÄLLSFÖRTECKNING

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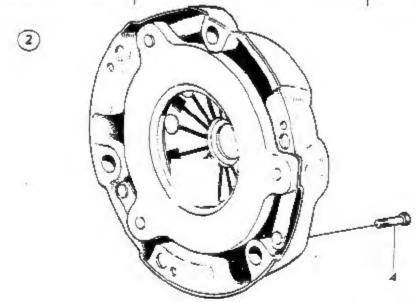
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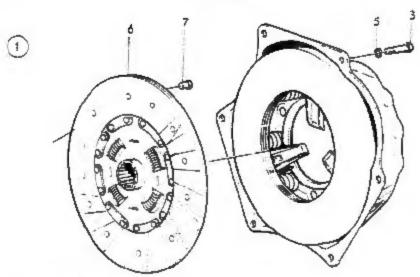
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Pos Rig.	Antall Oty.	8	enëming	Description	Det. nr Part No.	Anmerkning Notes
1	1	Koppling . Det se side 3	*************	Clutch Components, see page 3	418A38_3	1) Borg & Beck
2	1	Koppling . Det se side 4	**************	Clutch . Components, see page 4	418996-5	2,5
	1	Koppling .		Clutch	419496-7	3)
	1	Koppling .		Clutch	419426-2	4) Borg & Beck
3	6	Skruy		Bolt	102701-0	1)
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5	6	Fjäderbricka		Spring washer	955921-2	1) -506990-
ó	1	Lameil .	************	Disc	418871-0	419427
		. Lawellbeitigg		. Clutch focing	5 8 5	
	1	Lame I lbe lägges	ts	Clutch facing kit	275908-2	275703
7	20	. Nit		Rivet	662785-5	





VOLVO KA 5299

^{1. 818 (496800, 496812).} B18 (496817) mo-2642 2. 818 (496817) mo 2643... 818 (496819) Borg & Beck. 3. 818 (496819) Fichnel & Sachs 4. B18 (496842, 496864). 5. Ets av: 1 st 419426-2, 1 st 672122-9.

VOLVO
Reservdeiskatalog
Parts calalogue

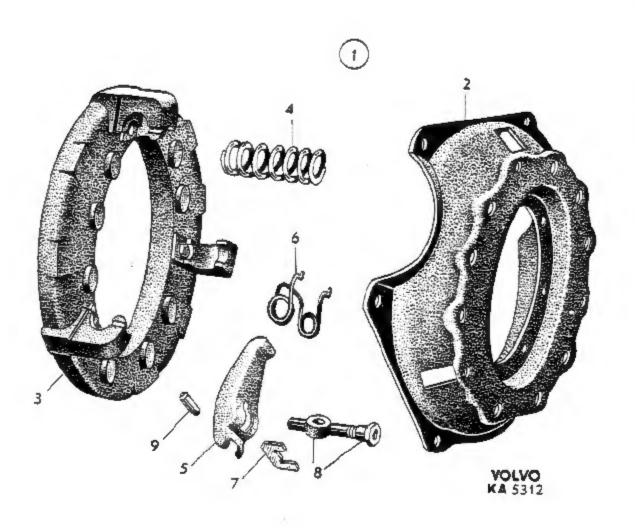
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Koppling

Clurch

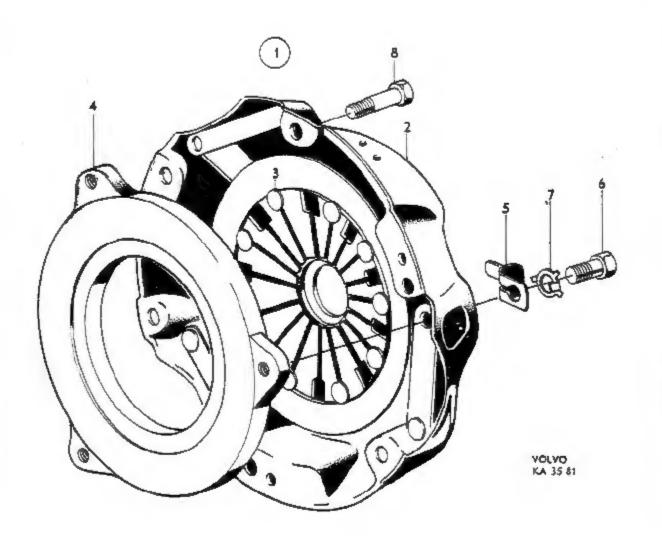
Grupp Group Utgáva

Pos. Fig.	Antail. Oty.	Senāmning	nâmning Description		
1	1	Keppling	Clurch	418638-3	
2	1	. Plankapa	. Casing	87959-3	
3	1	. Tryckpiatta	. Pressure plate	662783-0	
4	3	. Kopplingsfjäder	, Clutch spring	651990-4	1,3)
	3	. Kopplingsfilder	. Clutch spring	663614-6	1, 4)
	0	. Kopplingsfjäder	. Clutch spring	651990-4	2, 3)
5	3	. Havarm	. Lawer	87962-7	
6	3	. Fjöder	. Spring	87963-5	
7	3	, Egg	Finger	87964-3	
8	3	. Buit	. Balt	87965-0	
9	3	. Tvärtapp	. Cross pin	87968-4	

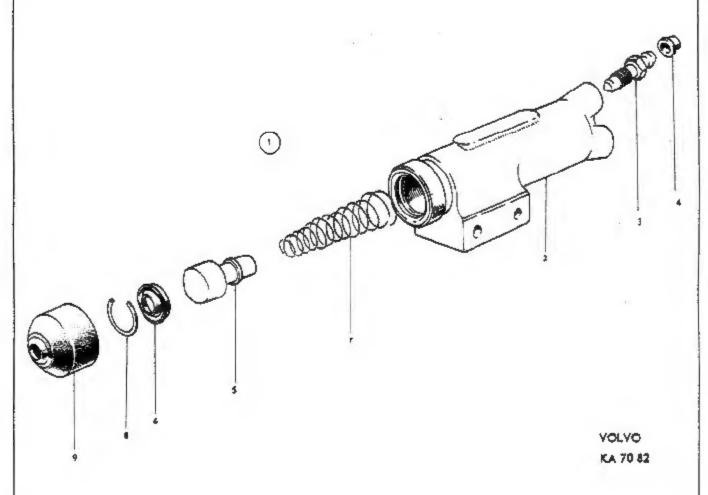


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 Svart, Black, Noir, Schwarz , Negro.

Grupp Group		4		P 180(B18)		VOLVO	
Sida Utgån Page 4 Issue		Utgåva ;	Koppling	oppling Clutch		Reservdelskatalog Parts catalogue	
Pas Fig.	Antal Oty.	Be	nāmning	Description	Det. nr Part No.	Anmärkning Notes	
1	1	Kappling		Clutch	418996-5		
2	2	. Plátkóps		Casing	419357-9		
3		Fiddin	************	Spring	5 E S		
4	1	. Tryckplatta	*********	. Pressure plate	419358-7		
5	3	. Läsfjäder		. Lock spring	419359-5		
6	3	. 5kruv		. Screw	419360-3		
7	3	. Lásbricko		Lock washer	419361-1		
8	6	Skeov		Screw	940135-7	721824	



VOLVO				Р	180 (B18)		Grupp Group 4	
Reservdelskatalog Parts catalogue Mo		,	Utgáve Side					
os			otal Hy.					
Fig.	657893	669782	668365	673030	8enāmning	Description	Part No.	Anmarkeing Notes
ī	1				Manövercylinder	Operating cylinder	457893-4	
		1			Manövercylinder	Operating cylinder	669782-5	
			1 .		Monövercylinder	Operating cylinder	668365-0	
-				1	Mandvercylinder	Operating cylinder	673030-3	
2	1	1	1	.1.	. Hus	. Housing	5 & 5	
3	1	1	1	1	. Lufmingsnippel	. Air venting nipple	456455-3	
4	1	1	1	1	. Gummikapa	. Rubber casing	656456-1	
5	1	1			. Kotv	. Piston	663633-6	2-
	i		1	1	. Ketv	. Piston	668385-8	7
6	1	1			. Gunmipackning	. Rubber padding5	663634-4	
	ļ	1	1	1	. Gymmipackning	. Rubber packing5	668391-6	1
7	1	1	1	1	. Returfjäder	. Return spring	656459-5	
8	1	1			. Läsring	. Lock ring	656460-3	
			1	1	. Lásring	. Lock ring	668386-6	
9	1	1	1		. Gunmikápo	. Rubber casing	456461-1	



ida 6 2 2 3 1 4 1 5 1 5 1 6 2 7 1 8 1 9 1 1 1 2 1 1 3 2 1 1 3 2 1 1 1 1 2 1 1 3 2 1 1 1 1	Seminaning Kopplingspedal Busening Gumniskoning Axel Distansfjäder Fjäder Bricka Skruv Mutter Returfjäder Gaffel Saxpinnebult Saxpinne Nutter Mutter Fjäderbricka Tryckpump	Description Clutch pedal Bushing Rubber ped Shaft Spacer spring Spring Washer Screw Nut Return spring Yake Clevis pin Split pin Nut Nut	Det. nr Parl No. 453085-1 659048-3 453238-6 456893-5 653459-8 643389-5 190065-3 190912-4 950406-9 665120-2 672917-2 913128-5 907824-7 955847-9	Reservdelskatalo Parts catalogue Anmärkning Notes 1,2) 3) 1) 1,2)
1 1 2 2 3 1 4 1 5 1 5 1 6 2 7 1 8 1 1 1 2 1 1 3 2 1 1 3 2 1	Kopplingspedal Busening Gummiskoning Axel Distersfjäder Fjäder Bricke Skruv Mutter Returfjäder Gaffel Saxpinnebult Saxpinne Mutter Mutter Mutter Fjäderbricke	Clorch pedal Sushing Rubber pad Shaft Spacer spring Spring Washer Screw Nut Return spring Yake Clevis pin Split pin	653085-1 659048-3 453238-6 456893-5 653459-8 663389-5 190065-3 190912-4 950406-9 665120-2 672917-2 913128-5 907824-7	1,2) 3) 1)
2 2 3 1 4 1 5 1 5 1 5 1 5 1 1 6 2 7 1 8 1 7 9 1 1 1 1 2 1 1 1 1 2 1 1 1 1 1 1 1 1 1	Busening Gummiskoning Axel Distersifiader Fjäder Bricke Skruv Mutter Returfiader Gaffel Soxpinnebult Soxpinne Mutter Mutter Mutter Fjäderbricke	Sushing Rubber pad Shaft Spacer spring Spring Washer Screw Nut Return spring Yake Clevis pin Split pin	659048-3 453238-6 456893-5 653459-8 643389-5 190065-3 190912-4 950406-9 665120-2 672917-2 913128-5 907824-7	3) 1) 1,2)
3 ! 4 1 5 1 5 1 5 1 6 2 7 1 8 1 9 1 1 1 2 1 3 2 1	Gummiskoning Axel Distensifiader Fjäder Bricka Skruv Mutter Returfiader Gaffel Saxpinnebult Saxpinne Mutter Mutter Mutter Fjäderbricka	Rubber pad Siraft Spacer spring Spring Washer Screw Nut Return spring Yake Clevis pin Split pin	453238-6 466893-5 653459-8 643389-5 190065-3 190912-4 950406-9 665120-2 672917-2 913128-5 907824-7	3) 1) 1,2)
4 1 5 1 5 1 5 1 5 1 1 6 2 7 1 8 1 9 1 1 1 2 1 3 2 1	Ascel Distansfilialer Fjäder Bricka Skruv Murter Returfilialer Gaffel Saxpinnebult Saxpinne Mutter Mutter Mutter Fjäderbricka	Shaft Spacer spring Spring Washer Screw Nut Return spring Yake Clevis pin Split pin Nut	456893-5 653459-8 663389-5 190065-3 190912-4 950406-9 665120-2 672917-2 913128-5 907824-7	3) 1) 1,2)
5 1 5a 1 6 2 7 1 8 1 9 1 1 1 1 2 1 3 2 1	Distansfjäder Fjäder Bricka Skruv Murter Returfjäder Gaffel Saxpinnebult Saxpinne Murter Mutter Fjäderbricka	Special spring Spring Washer Scnew Nut Return spring Yake Clevis pin Split pin	653459-8 663389-5 190065-3 190912-6 950406-9 665120-2 672917-2 913128-5 907824-7	3) 1) 1,2)
5a 1 6 2 7 1 8 1 9 1 1 1 1 2 1 3 2 1	Fjäder Bricka Skruv Mutter Returfjäder Gaffel Saxpinnebult Saxpinne Mutter Mutter Fjäderbricka	Spring Washer Screw Nut Return opring Yake Clevis pin Split pin	663389-5 190065-3 190912-4 950406-9 665120-2 672917-2 913128-5 907824-7	3) 1) 1,2)
6 2 7 1 8 1 9 1 0 1 1 1 2 1 3 2	Bricka Skruv Murter Returflader Gaffel Saxpinnebult Saxpinne Murter Mutter Fittderbricka	Washer Screw Nut Return spring Yake Clevis pin Split pin	190065-3 190912-6 950406-9 665120-2 672917-2 913128-5 907824-7	3) 1) 1,2)
7 1 8 1 9 1 0 1 1 1 2 1 3 2 1	Skruv Murter Returfjäder Gaffel Saxpinnebult Saxpinne Murter Mutter Filddebricka	Screw Nut Return spring Yoke Clevispin Split pin	190912-4 950406-9 665120-2 672917-2 913128-5 907824-7	1,2)
8 1 9 1 1 1 1 1 2 1 3 2 1	Mutter Returficter Gaffel Saxpinnebult Saxpinne Mutter Fittderbricks	Nut Return spring Yake Clevis pin Split pin Nut	950406-9 665120-2 672917-2 913128-5 907824-7	-659+82-
9 1 1 1 1 2 1 3 2 1	Returflader Gaffel Saxpinnebult Saxpinne Mutter Hutter Fittderbricka	Return spring Yake Clavis pin Split pin	665120-2 672917-2 913128-5 907824-7	-659+82-
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1 1 2 1 3 2 1	Saxpinnebult Saxpinne Mutter Mutter Fittderbricks	Clavispin Split pin Nut	913128-5 907824-7	
2 1 2 1	Saxpinne Mutter Mutter Fittderbricka	Split pin	907824-7	-707822-
3 2	Mutter Fjäderbridag	Nut		-707922 -
	Mutter		955847-9	
1 1	Fjäderbricka	Not		Tid off
. 1 . 1	filtrations.		955847-9	Sen utf
4 1	T	Spring washer	955921-2	784999-
5 1	ITYCHOUMP	Mester sylinder	653094-3	
	Det se sido 10	. Components, see page 10		
6 2	Skruy	Screw	940135-7	-955524 -
7 2	Làsbricka	Lock washer	951697-2	
8 1	Försleuvning	Screw union	190784-9	
9 1	Kopparpackning	Copper packing	18451-0	
0 1	Tryckledning	Pressure line	665172-3	Vet
	Tryckledning	Pressure line	668724-8	Har
1 1	Tryckstong	Pressure hose	665254-9	
2 1	Mutter	Nut	940153-0	
3 1	Läsbricios	Lock washer	940147-2	
4 1	Kopparpackning	Cooper packing	18651-0	
5 1	Manovercylinder	Operating cylinder	657893-4	4)
1	Monovercylinder	Operating cylinder	669782-5	5)
1	Monovercy linder	Operating cylinder	668365-0	6)
1	Monövercylinder	Operating cylinder	673030-4	10)
	. Det se sidiz 5	. Components , see page 5		
6 2	Skruv	Bolt	955526-9	-721027
7 2	Fjöderbricks	Spring washer	955921-2	-705770 -
7A I	Tryckstång	Push rod	673032-0	-663284-
78 1	. Gummikapa	Rubber casing	673034-5	
7C	. Låsring	. Lock ringS	673035-2	
B 1	Justermutter	Adjuster nut	653433-3	
9 1	Mutter	Nut	955847-9	7)
a 1	Urkopplingsgeffel	Withdrawal your	661978-7	9)
1	Urkopplingsgaffel	Withdrawal yake	657593-0	8)
1 1	Ledtopp	Plyot pinS	661979+5	7)
1	(Jeditapp	Piwor pin	87572-4	B)
2. bs 3. Ch 4. Ch 5. Ch	-6999. av: 1 st 663389-5. 7000 -6010. Ers av: 1 st 669782-5, 1 st 6730 6010-10525, 10535. 10526-10534, 10536-24424. Ers av: 1 258.		I	

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Reservdelskatalog Parts catalogue

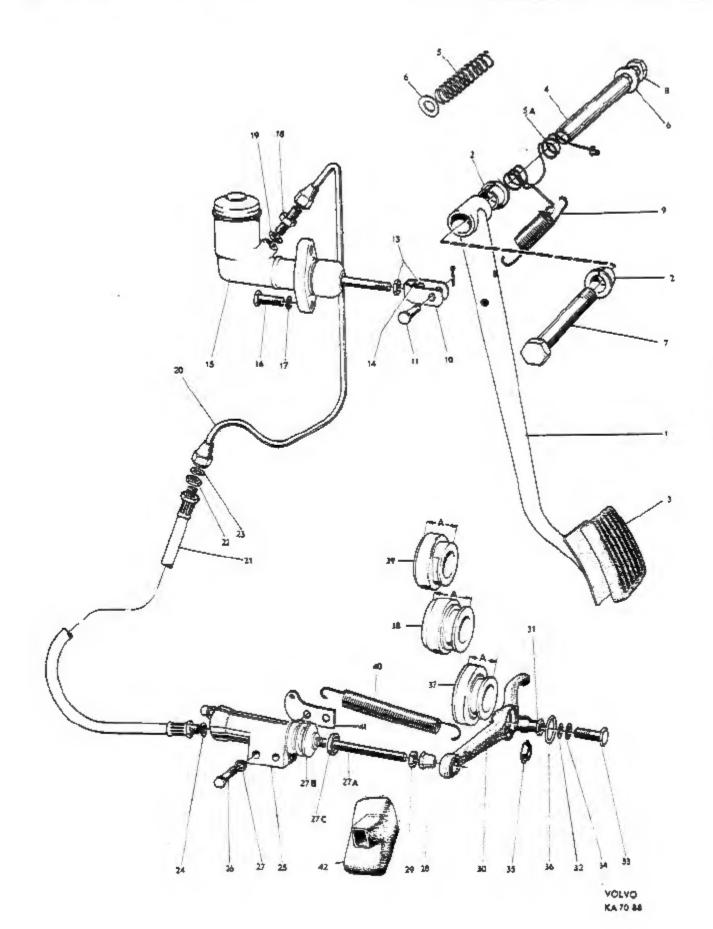
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Kopplingsmanävrering

Clutch control linkage

Grupp Group	4

Utgåva Sida Issue 5 Page 7



Grupp Group Side Utoive				P 180 (B18)				
ida oge	8,	Ulgáve 1	Kopplingsmanovering Clurch control linkage			Parts catalogue		
	Anteli Qiy.		Benāmsing	Description	Del. nr Pari No.	Anmärkning Notes		
12 13 14 14 15 16 16 17 18 18 19 10 11 12	1 1 1 1 1 1 1 1	Lästräcks Kulakä Lästing Urkopplings Urkopplings Urkopplings Resurfjäder	lager slager	Spring washer S Screw S Lock washer S Bell shell S Lock ring S Withdrawal bearing Withdrawal bearing Withdrawal bearing Rerure spring Anchorage Rubber cap	755921-2 192326-2 755949-3 87574-0 19561-0 672122-9 380569-4 653941-5 657894-2 663994-2	700996 1) A = 32 -181429 2) A = 43 3) A = 36,5		
2.	Chair Chair Chair For E Four For F For F For F For F	10999. For B 10999. Four 10999. Four 10999. Four 10999. Fara 1099 & Beck 1099	org & Beek Koppling 4186 org & Beck Clutch 418636 Borg & Beck Embrayage 4 org & Beck Embrayage 418 Borg & Beck Embrayage 418 Koppling 419426. Clutch 419426. Embrayage 419426. Embrayage 419426. Ishs Koppling 419496. Ishs Embrayage 419496. Ishs Embrayage 419496.	8. 19438. 638.				

VOEVOReservdelskatalog
Paris catalogue

P 180 (B18)

Kopp ingsmanövrerling

Clurch control linkage

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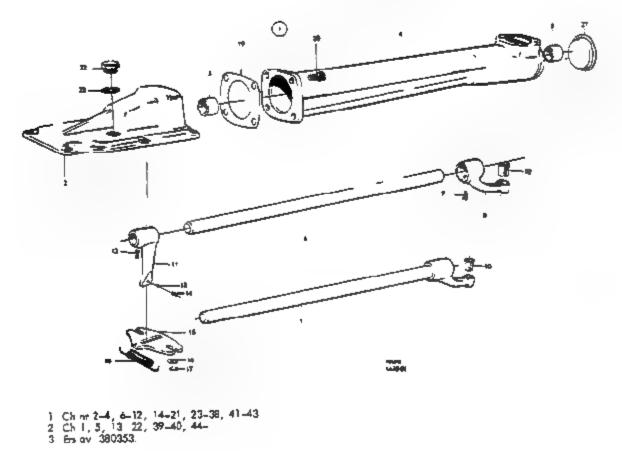
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VOLVO KA 70 88

Group Group Side 10 Ulgåve 8 Tryckpump				P 180 (B18)		VOLVO Reservdelskatalog	
			Tryckpump	Motor cylinde	r	Parts catalogue	
Pas Fig.	Antel Qiyi	' 1	Bentiming	Description	Det. nr Part No.	Anmirkung Notes	
:	1	Tryckpung		Matter cycloder	653094_3		
2	1		***** ***** * ****	Housing	SES		
3	Ť	. Pérfylintegal		Fi ler cep	454179-3		
4	1	. Reckning	1444 +14 + 4141	. Gaskat	656480-1		
5	- 1	. Koiv	**** ***	Pixton	454481-9	7)	
6	- 1 🛊	. Kolv	******* * ********	. Piston	669948-2	2)	
7	-1	. Gummi posk	ning, inte	. Rubber packing, inner	456458-7	1)	
- 1	1	. Gummi pock	ning, ince	Rubber packing, inner	669949-0	2)	
8	-1	. Gummipack	ning, yttre	. Rubber packing , outer	656483-5	1,5)	
9	1	- Returfjäder	*** * *******	. Return spring	656354-8	,3)	
	1 [. Returfjäder	1*** 1* *****	. Raturn spring	669950-8	2,4)	
0	ו	Hållere	****	. Reminer	656355-5		
1	1	. Ventilspind		Valve stem	656356-3		
2	1	. Gwmigeck	_	, Rvibber padding , , , , , , , , , , , , , , , , , , ,	454357-1		
3	1	 Ventilatymi 	*	. Valve guide , _	656358-9		
4	-!	. Bricko, fiad	renda	. Wosher, sprung S	656359-7		
5	-!	Tryckstäng		Push rod	653092 2		
, 7	1	Bricka	* ****	Washer	656484_3		
<u> </u>	3	. Låtring . Gummikåsa	********	Lock ring ,	656485-0 656486-8		
		8	1	0			
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VOLVO		P 180 (B18)	Gгорр Gгорр	4.		
Reservdelskelelog Parts catalogue	Spake(4):1	Shift lever housing	Utgáva Imus	-	Sida Paga	a

		apacing:	Solil level nooking			
Pos Fig.	Antal Qiy.	Benāmning	Description	Det. nr Part No.	Anmärkning Notes	
1	1	Spakard (. unvertiousing	254226-4		
Ż	+	Leck	. Cover	380207 *		
3	1 1	Busining	. Bushing	S.E.S		
4	1	Lagerhylea	. Bearing cage -	380209-7		
5	1	Busining	, Bushéng	5.E.S		
٥	1	. Axel	, Shaft ,	380205-5	1,3)	
7	1	. Awl	Sheft	380353-3	z)	
8	1	. Medbringark	. Flange	380203-0	1)	
9	1	Lámicrov	Lack screw .	656553-5	1)	
10	1	. Bustning	, Justing .	390311-1		
11	1	. Vitim liferare	. Gear shifter	390204-8		
12	1	, daskruv .	, Lock scriw	6 56553 -5		
13		Kula	, Bail	31449-2	2)	
14		Fidder	Spring	380352-5	27	
15	1	_ Sperrplåt	, upck plate	656542-8		
16	2	. Bricka	Washer	18696-5		
17	2	, Spänyttare	. , Lock washer .	951669-1		
18	+	. Fidder	. Spring .	380232-9		
19	1 1	Packning .	, Goskar	380210-5		
20	4	. Skruv	. Screw	956570-6	191771	
21	1	, lack .	. Cover	380206-3		
22	2	Рторр	. Plug	191900-0		
23	2	. Kopparpackning	. Copper packing	11996-6		



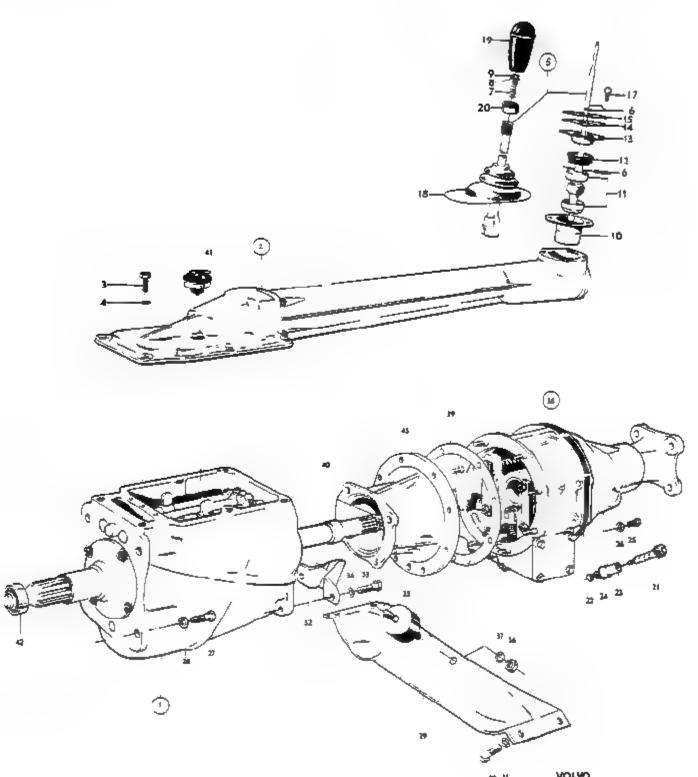
Grupp Group ⁴ Side Utaéva				P 180 (B18)		VOEVO Reservdelskatajog
Side Page	12	Ulgáva Issue 7	Vitina rådia	Georbo	305	Parts catalogue
Pos Rig.	Antai Oty.	ŧ	lenamning	Description	Det. nr Part No.	Anmärkning Notes
ı	1	Vábus II áde	P144747 # 1# 1#4	Gearbox	254225-6	T 3) M40
	ا با	∨tiva l léda		Gearbox	254379-1	2) M40
		Vitromidda	***** ** ** * ****	Gearbox	254211-6	M41
	1	Växerlänig		Gearbox	254575-4	5) ALEO Lagenfores ej
	ΙI	Växeflådg	- +	Georgian	254580-4	
	[Der, se si	daló	Components, see page 6		
2	[. Spokertin		Lever housing	254226-4	
	ìì	. Det, sa si	da 11	Components, see page 11		
3	6	Skruv		Boit	940135-7	*************************************
4	0	Fjäterbri de		Spring washer	190819-3	
5	1	Vibralspok	1414	Gear lever ,	662069-4	
٥	1	Pîrme	*** * **** .	Pa	951955-4	
7	,	Fittder		Spring ,	662067_B	
8	1	Bricke		Washer	SES	
9		Spärryttere	** * * *	Lock washer	951669-1	
10	1	Loperstite	**	Bearing seat	662060-3	
Ħ	2	Ku iskát		Bg (sheri	662058-7	
2] ı]	Fjöder ,	** *	Spring	657892-6	
3	,	Fibderhöllere	111 11 11	Spring retainer	662057-5	
14	1	Dement#Ining		Dust seal	666916-2	
15	1 1	Bricks .		Washer	667179-6	
1á	ı l	Воскират		Raversa lock	657887-6	
17	4	Skrav		Screw	956553-2	191774
18	1	Dommicydd		Dust opver	657889-2	77.17.4
19	1	Handgrepp		Knob	642068-6	
20	i	Mutter	• • • • • • • • • • • • • • • • • • • •	Nut	668433-6	4)
21	li l	Hastighetsmät	arrings	Speedometer gear	380166-9	M40 Ant kuggar 17
-	li l	-	ardrey		390305-3	M41 Ant kugger 19
- 1	li l	Tätninggring			380192-5	We I Will Khilika is
23	li l				350192-3	-380170-
24	;	Tätmingering		Searing cage	191117-1	30070
25		Amiguring	. ,		191690-7	
26	l i l	Kopporbricka	•		992-5	
27		Skruv		Copper wesher	992-5	- !#1717-
29	7	Láshricia		sock washer		
29	7	- "	,	Member .	940147-2	-951700- -446776-
30	4					
31	17	Skruv Filäderbricks		Bost	955534-3	-921840 -
32	τ		** *** *	Spring washer	940108-4	-906992
33	2	Konso	**	Brocket	657163-2	-657 937 -
34	2			Beit .	940114-2	-004000
35	7	Fröderbricks Gummikudde		Spring washer .	940108-4	700772
33	'	Gummikudda		Rubber cush on	657857-9	M40
36	2			Rubber sushion	663605-4 940157-1	M41
<u>"</u>	2	Mutter 5 Adetaile		Nut		-721783- -706774-
ا "	'	F öderbricka		Spring washer	940110-0	- inflatio -
١		4 Ch [2163-	0000-25499 254379-1, 1 st 653014-	.t ! st 254226-4, 6 st 940135-7		

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VOLVO
Reservdelskatalog
Paris calalogue

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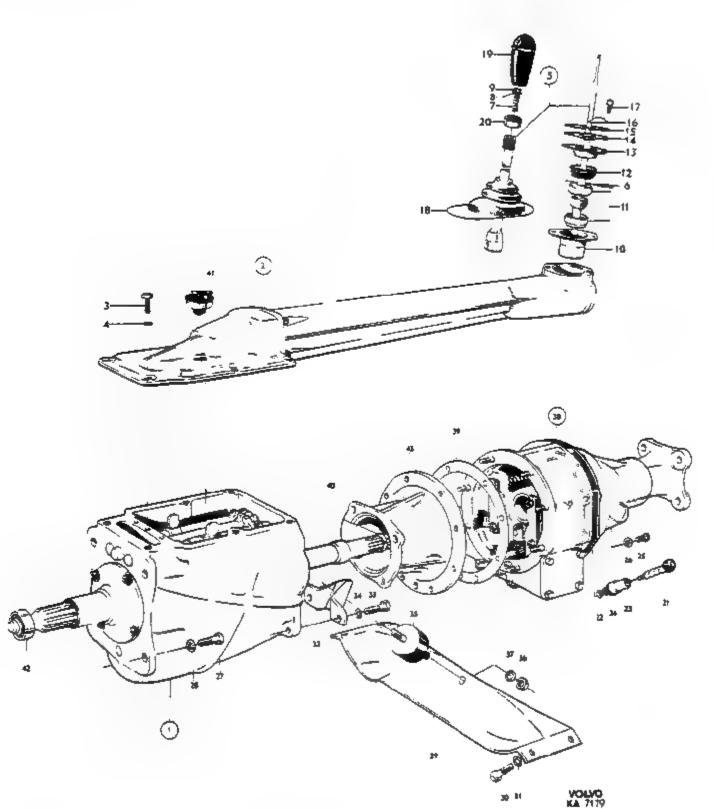
P 180 (B18)



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os ig.	Antui Oty.		6	enămning	Description	Det. nr Part No.	Anmärkning Notes
38	1		touri touri se eld	**************************************	Overdrive Overdrive Overdrive Consponents, see page 24	254247-0 254411-2 254524-2	1,2,4 3,4 Air 5) 254383
9 0 1 1 2 1	1 2 1	Poakai "Auring Stromb Kuling	ylone	************	Gasket Lock ring Switch Ball bearing	380186-7 380226-1 662292-2 11009-8	
					Spacer flange		Se side 16

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VOLVO	P 180 (B	18)	Grupp Graup		4	
Reservdelskalaiog	Vitice∏āda	Gearbase	Utgóva		Side Page 1	
Parts catalogue	A (5)(8) 1 (0)(5)	Gedrack	Issue	<u> </u>	roge	

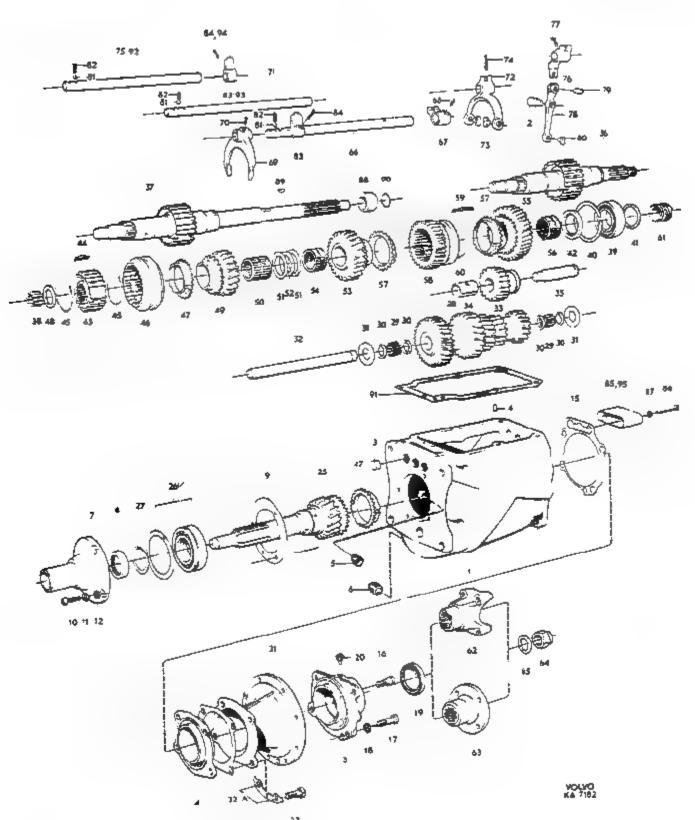


Group 4 Greup 4 Side 16 Utgéva 10			va ,	_		180 (B18)		VOEVO Reservdelskatalo	
age	10	18	Ante			Växerläde	Gearbox		Parts catalogue
œ.			Oily	_					
9.	254225	254379	254211	254575	254580	Senimning	Description	Part No.	Anmärkning Notes
			M			Vöxellåde	Geerbox	254225-6	-
		1				Väsue I säda	Gearbox . , , , ,	254379-1	
-			1			Vitienliède	Gearbax	254211-6	
	-			1		Vitice idda	Georbox	254575-4	
	- 1					Väterläda	Georbox	254580-4	
'	3	1		1		Hue	. Housing	380329-3	
	ļ		1			. Hos	Housing . ,	380227-9	
.					1	- Plus	- Housing	380610-6]
2	- 1	1	l l		1	Logertapp	- Bearing pin	656517~0	
3	3	3	3	3	3	Hottplugg	Plug	191494-9	
١.	2	2	2	2	2	- Plone	Pla	191529-7	
5	1	1	1	1	1	Propp	Plug	952358-0	
	11	1	7	11		. Эторр	Plug	951901-8	
	,	1		!	1	-ack	Cover	380190_9	
:	· 1	1	1	1	1	. Töhningsring	Seal ring S	191485-7	
- 1	1	- 1	' J	1	1]	. Packning	. Gasket	656505-5	
١,	3		3]	Skruv	Screw ,	956554-0	1) -191700-
	3	3	3			. Skruv	Screw ,.	192622-9	2)
	_1		_	3	3	. Skov	Screw,	192622-9	
	3		3			· Bri aka	. Washer	61947-5	1)
	3	3	3	3	3	Gummering ,	Rubber ring	380381-4	2)
Ί.	1	1		٦	,	Look	. Cover	380127-1	
П		- [,	۱' ا	- '	Lock, ,,,,,,	Cover	380448-1	
	,		·		- [Logeriyas	Bearing cage	390425-9	-360102 -
1	Ή	'1	' l	, [Pockering	Gasket S	390128-9	
,	٦,	٦		- 1	.	Packning	. Gasket	390616-3	
	3	3		3	3	Skruv	. Screw	955534-3	I = 19
:	4	4		4	4		- Screw	941939-1	1 = 28,6
	71	il		7	7	Kopporpackning	Copper packing	18651-0	
-		١.		,	u	Titmingsring	Seal ring \$	19933-	
-	- [,	'	١.	Töhningarung	Seal ring	942350_0	
	, [,	Ė	, [Tätmingsring	Seal ring , ,	380295-6	
			. ['	Luftningsnipper Melloofibrs	Air-venting nippie	380211-3	-000300
			\mathbf{H}			D1	Intermediary flarige	380434-1 380446-5	-880183-
						et		955535-0	-310185 -
			ĭ			Allebrieke	Louis washer	380379-8	A = 55,2
		+	il			I destruction	Lock washer .	380380-6	A = 68,7
		1	٠ ١	,	1	Inghende exer	A4-1	380136-2	~= 90,/
	٦	- 1	i	1		Ku lager	Bell bearing	1 (45-0	5KF-6207ZNR
-	1		1	-	-	Litering, tj = 2 0	Snop ring, Th = 2 0		3KF-32W ZPK
	-					rj = 2,1	Th = 2.	190814-4	Ats
			-		-	ti = 2 2	Th = 2.2	190815-1	⊢ Al+
						tj = 2,3	Th = 2 3	191105-6	
1	1	ᅦ	1	ıĺ		Kogghjul	Gegr ,, ,	380172-7	_
}					1	Kugghjul	, Gear	380621-3	
				1					
I	ı		1	1	1	5) M41 (254211) ~300100		ı I	

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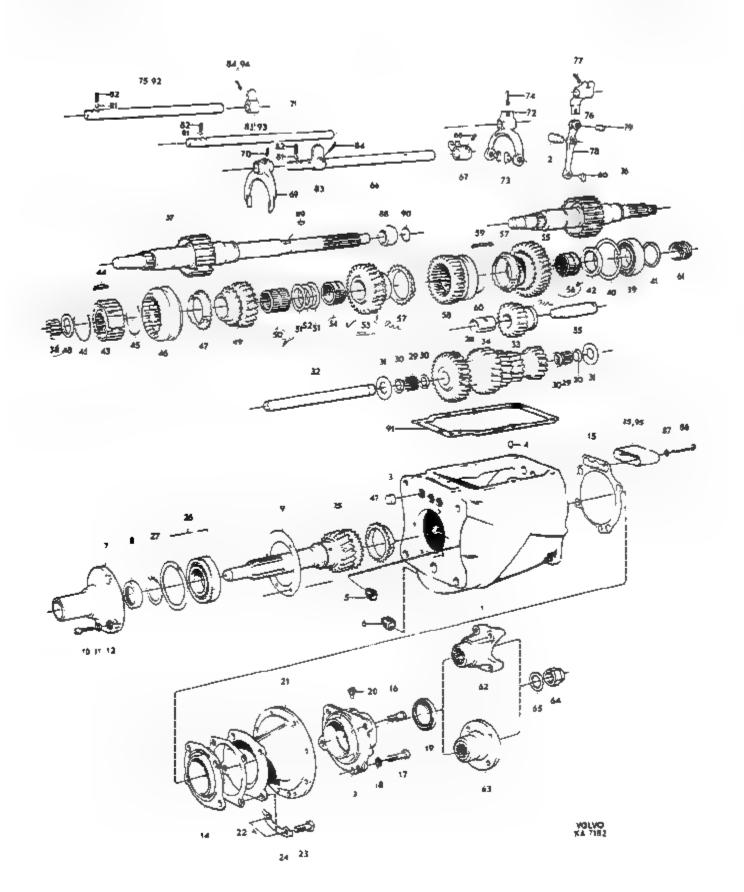
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Reservdelskatalog Parts catalogue	∀äxe låda	Georbax	Ulpávo Isuve	7	Sido Poge	17



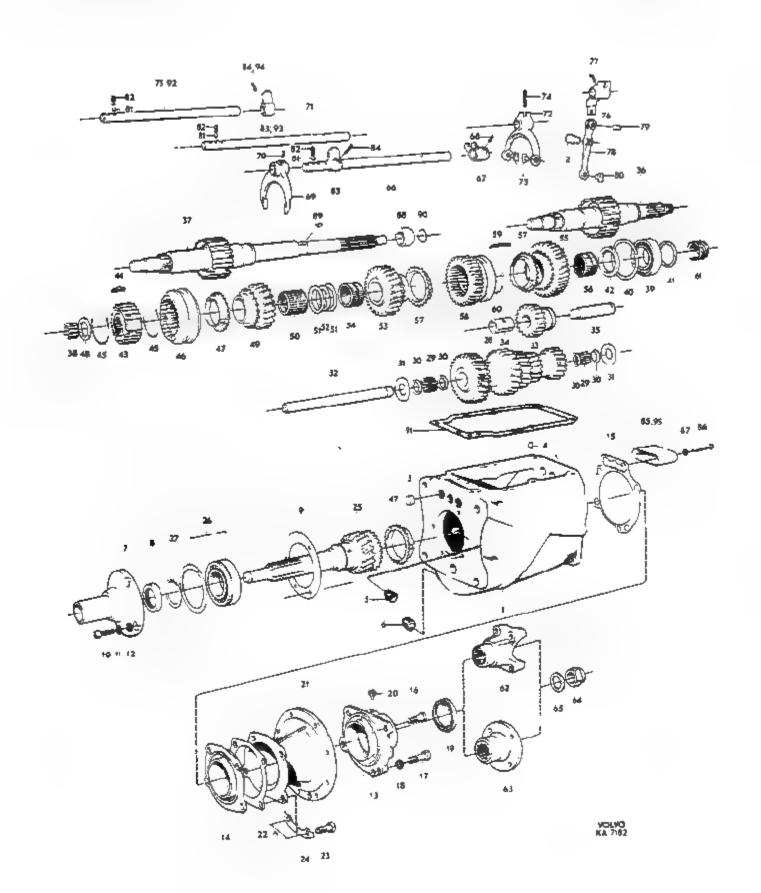
	Group		4			P	180 (818)		VOLVO Reservdelskatalog
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			Ante	1	_			·	
Pos Fig.	254225	254379	254211	254575	254580	Benémning	Description	Del. ni Parl No.	Anmärkning Notes
29 30 31	48 4 2	48	48	48	48	Rurle	Rotler	19567-7 87176-4 656551-9	SKF 2,5 x 19,8
2	1	1	1	1	•	. Mellances	Counterhaft	3801:57-8 390366-5 380613-0	
4		1		1	1	Busing	Bushing , Shaft	S E S 656512-1 380615-5	
16 17	1	I		,		. Huvudasel	. Main sheft . Main sheft . Main sheft	380137-0 380447-5 380184-2	
8 √	14	1.1.	,4 	14 . l	14	Ku lager	Raller Ball bearing Ball bearing Snap ring, Th = 2.0	181120-7 1 013-0 11024-7 914533-5	SKF 228718 SKF 6206
		•		1		Libering, †; = 2,0 †; = 2,1 †; = 2,2 Libering, †; = 2,5	Th = 2.1 Th = 2.2 Shopp ring, Th = 2.5	190738-5 190739-3 190739-3	All
1						$t_1 = 2,6$. $t_1 = 2,7$ Linking, $t_1 = 2,0$	Th = 2.6 Th = 2.7 Snap ring, Th = 2.0	942339-4 942340-1 190684-1	- Alf
		:				$i_1 = 2, 1$. $i_1 = 2, 5$ $i_1 = 2, 25$	Th = 2 1 . Th = 2 15 . Th = 2.25 Th = 2.3	190685-8 190686-6 90687-4 190688-2	Alt
3	1	1 1 3	1	1 1 3	3	. Outlansing	Spacer ring Synchronising hub, 3rd and 4th Locating key	380175-0 380138-3 456514-7	,
5	1 2	2 1 2	2	2 1 2	2	Keepfingskylee Synkroniseringskom	Clamping ring Engaging views Synchronising cane	86713-5 656518-9 656138-5	Ť
8		1	1		1	Litering , t = 2,0 . t = 2, t = 2,2 Keashjul, 3-an	Snoop ring, Th = 2.0 Th = 2. Th = 2.2 Geor, 3-4	191497-7 191498-5 191499-3 380214-2	Ait
0	2	1 2	1.	1 2	1 2	Kugghjur, 3-an . Kugghjur, 3-an . Nårlager . Distansring	Gear, 3rd	380619-7 181331-0 380143-8	
2		1	1	3	1	. Lästing, tj = 2,55 H = 2,65 H = 2,75	Snop ring, $7h = 2.55$ 7h = 2.45 7h = 2.75	191493-6 1 191494-4 191495-1	Alt
3		1	1	1	1	. Kusshiuli, 2-an Kugghiuli, 2-an Nällager , . Kugghjuli, 1-an ,	Gear, 2nd . Gear 2nd Needle bearing Gear, 1st .	380218-8 380174-3 181330-2 380217-0	
,3		'		1		Kugghjul, I-en	Geor, 1st	380150-3	

VOLVO		O (B18)	Grupp Group		4
Reservderskatalog Parts catalogue	Văse ilăda	Georbax	Urgáve (ssue	7	Side Page 19



Grad	p p	_	4			P	180 (B18)		VOLVO Reservateiskatalog
Sida Page	20] 1	Jigār ssue	_'	0	Växelfäde	Georbox		Paris catalogue
			Artin Oly						
Pes Fig.	254225	254379	254211	254575	254580	Benämning	Description	Parl No.	Anmärkning Notes
56	1	1	,	1		Nătioger	Needle Searing	181330-2	
<u>~</u>	2	2	2	2	2	Synkroni seri ngakona .	Synchronising cone	456138-5	
58		1	!	1	1	Kopplingshylsa	Engaging steeve .	380142-0	
<i>9</i> 9	3	3	3	3	3	Medbringure	Localing key	380141-2	
60 61	1	2	2	2	2	Fidderring	Clemping ring	86713-5	
°'	١'	'	,			Hostighetsmöterdrev	Speedometer gear	380159-4	
			['	١,	Ы	Hastighetsmätardrev	Speedometer gear	380449-9	
62	٦,			'		hipstighetentitordrev Medici noore	Speedometer gear Companion	653014-1	
63	Ė					Mindori rigiste	Companion	87614-4	
~		'	,			Medoringare .	Сотрания	0/914-4	Sa sido 28
	Ì		'	,	1	Medicingare .	Companion	384281-2	36 SIOU 20
64	٠l	1		'	١.١	Matter	Nu+	950428-3	
٦	Ť		١,			Mutter	Nut	75042643	Sanida 28
			ľ	h	1	Mutter	Nut	88726=5	20 11-22
65	1			ļ `		Bricke	Wosher	955900-a	
	ŀ		1	ļ	li	Bricks	Washer .		Se sida 28
	-			1	,	Bricka	Washer	B0513-5	.,, ,-
44	٠,	1	1	1	1	Skiftenal, 3-4-an	Shift rall, 3rd and 4th	380240-2	
7	1		1		li	Medbringare	Companion	380133-9	
58	τĮ	1	1	1	1	Làsskruv	lock screw	656553-5	
59	1	1	1	t	Ш	Skiftgaffe , 3-4-an	Shift fork 3rd and 4th	656537-8	
70	1	T	1	1	1	cinkruv	LOCK SCIENT	656553-5	
71	1	ţ.	1	ำ	1	. Skiftaxer , 1-2-an .	Shift raff, list and 2nd	380131-3	
72	1	1	1	1	1	Skifgaffel, 1-2-an	Shift fork, 1st and 2nd	380132-1	
73	2	2	2	2	2	, Medbringartopp	Locating key	656549-3	
74	ן ו	1	1	1	1	Sptirmstift .	Tensioner pin	951945-3	
75	I	1	1	1		Skiftonel, backvibiel	Shift care, reverse	380231-1	
J	J				1	Skiftoxel, bedrytkel	Shift rail, reverse	456535-2	i)
76		1	П	1	1	Skiftgaffe.	Shift fork	3801347	
77	1	ı	1		1	Lásakrov	LOCK SCTEW	656553-5	
78]	1	П	1	1	Höverm .	HIVET	380622 - i	T. 1.11-1.
79	1	1	1		1	Fitne	Pin	950542-I	111.111
BQ	1	1 :	1	ī	1	Medbringore	Companien	456549-3	
81	3	3	3	3	3	Lčstky ice	Interiock bail	67089-3	
82	3	-	3	3	3	Fidder	Spring	87972-6	
83	١'	1	2		l	Medbringare	Companien	380220-4	
	,		i, i	1		Medaringare	Componion	380648-6	
84	:H	1	2	'.		Lösskruv	lock screw	656553-5	
85	']	'		'		Skyddskåpa .	Cover	380135-4 380366-1	2)
86	2	2			'}	Skruv	- Cover	950052-1	3)
96	2		2	2	2	Skruv	Screw	950254-8	4
87 I	2	4	2	-	-	15	6	190990-2	33
82	-1		1			Kopporpackning	Com .	380398-8	"
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VOLVO	P 180 (B18))	Grupp Group	4
Reservdelskatalog Parts catalogue	Větce I I čda	Gearbox	Jigára issue 5	Side Page 21



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Pos	10		Antal Oty.			Benämming	Description	Det. nr	Anmärkning
Fig.	254225	254309	25421	254575	254580	ослагияну <u>а</u>	pascalpana	Part No.	Noies
89			т			Kil	Key	191882-0 380222-0	
91	1	-1	1	1	1	Packning	. Anaking S	380222-0	- 3001+1-
92 93					1	Skiftenel, backväne	Shiff roil, reverse	380231-1	
94	ľ		- 1			Medbringose	Companion	380648-6 656553-5	
95					1	Skyddakāpa	Cover	380135-4	
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Reservdelskatalog Parts catalogue

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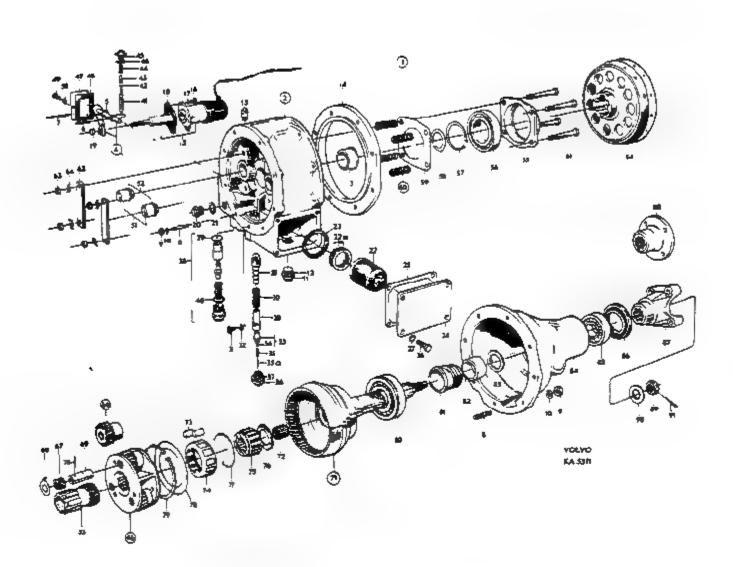
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age	24		**	11 Svervdice	Svarvetse Overdrive		Paris catalogue
		Ante Oty					
ig.	254247	254524	25441	Веламнинд	Description	Part No.	Anmärkning Notes
,	T			Övervibsel	Overdrive	254247-0	
- 1		1	ŀi	Övervtixal .	Overdrive	254524-2	25 4252
			1	Övervttræl	Overdrive ,	254411-2	
2	1			. Hus	. Housing	380250-1	1)
ŀ		1	1	Hus	Housing	380420-0	
3	3	1	1]	. Busining	Buiking ,	380403-6	-586595 -
4	- 1	3	1	Hövarm	Lever .	380249.3	
5	- 1	ţ	[1]	Gummiring	Grommet ,	380291-5	
٥	- 1	1	1	Lòspiane	ock pin	380320-2	1 = 5/8"
7 [- 1	1	1	. Lăspinne	Lock pin	380324-4	= 3/4-
8	-1	ı	1	Planskryv	. Stud	380297-2	= 28
ŀ	7	7	7	- Finnskryv	Stud	380294-9	1 = 30
	2	2	2	. Pronsictiv	Stud ,	380296.4	1 = 36
	6	6	6	. Planskryv	Stud	380293-1	I = 40
9	lé	16	16	, Mutter , , ,	. Nut	955846-1	-92178Q-
١٥	16	16	16	Fjäderbridea	Spring washer	955720-4	-904700-
:		1	τ :	Рторр .	, Plus	380282-4	
2	1	1	1	Keeperpedining	Cooper packing	18820-1	
3	-1	1	,	. wiftnengenione I	Air-venting sipple	380240_0	
4	-1	ì	1	- Bramering	Broke cing	380258-4	
5	Ī		ı	Selenaid	Solesied	380617-1	******
٠	2	2	2	Skray	Screw	380301-2	0-07/08
7	2	2	2	Liabricios	Lack washer	955946-9	251472
8	- 1	ı	1	Pockning	Pacicing	380351-7	131916
9	1	1		. Justomutter	Adjuster out	380286-5	
0	ı	1	lı l	Propo	Olive	380439-0	2000m2
1	1	ì	ı	Fiberpackning	Fibre packang	380292-3	400104-
2	- 1	Ţ	ı l	Oliesi I	. Of strainer	380274-1	2)
	1	Ť	h I	Oliesia	Off strainer	380440-8	4/ 1
25	1	1	ı l	Plasterickeers, magnetisk	Plastic waster kit, magnetic	380441_6	– Sen utf
3	t		t l	Pockning	Cortos	380280-8	
4	- 1	1	,	Lock	Ctu-	380276-6	
5	τ	1		Pockning	Codes	180277-4	
6	4	4	4	Skruv	·	955638-2	
7	4	4	4	Jaiori citta	Lastin 1	951696-4	
3	1	ī		Hybra	S leave	180270-7	
,	T	1	ı	Kelv	Please	380243-4	
,	t l	1	Į.	Fidder	Spring	380255_0	
.		1		Lásskruv	Lock screw	380253-4	
2	۱ [Fröderbricks	Spring washer	1	00/000
		1	ļ,	Bricke	Wember	955920-4 955892-5	704/88 -
3	1	1		Hylag	Slave	380262-6	'900123 -
ı	1	1		Kula	B1	190611-4	
5	1			Fidder	Santa	380254-3	
		, ,	, †	Fidder	Spring ,,		
<u>.</u>	i			Styrpings	Quada ata	380416-8	
			Į	Propp		907181-2	40
			1	р _{гора}	P 49	380278-2	3 1-
					. 48	380436+6	
1	2. TI	d utf	ووفيا	60415, 1 st 380416, 1 st 380420 infotes at Ers ov 1 st 380440-8, 1 st 180416-8, 1 st 380436-6	1	300436+6	

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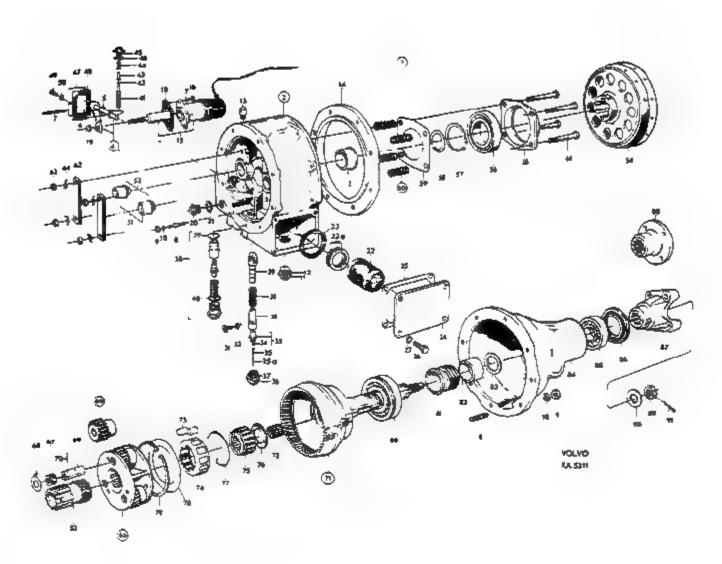
VOLVO	P 180	(B18)	Эгирр Эгоир	4
Reservdelskatalog			Utgáva	S dea
Parts catalogue	Overvibues	Overdrive	Tasue 7	Page 25



Grupp Group		P 1		p 1		F	180(B18)		VOLVO
ide Sege	26	Utg	áva *	IO Övervésel	Overdrive		Reservderskatarog Parts catalogue		
		Antai Oty.							
Pos Fig.	254247	254383	254411	Benāmeing	Description	Det. nr Parl No.	Anmärkning Notes		
7	1	1	1	. Kopperpackning	Copper packing	18820-1			
8	그 [1	1	Reducativentia	. Reduction volve	380347-5			
9	그님		1	Gummirfng	Grammet	380298-0			
0	1	1	1	Kopparpackning ,	. Copper packing	18820-1			
1	וו			, Mandverventi	Operating valve	390261-8			
- 1	ŀ	1	1	. Manëverventi	. Operating valve	3804 15-0			
2	ા	1	1	. Kula	Bell	67089-3			
3]	1	1	1	. Topp	. Pin	380253-5			
4	1	- 1	1	.F Moler	Spring	380254-3			
5	1	1	1	. Propp	. Plug , ,	380284-0			
6	1	1	1	. Kopperpackning	. Copper packing	380290-7			
7	1	1	1	upek	. Caver	380281-6			
a	-1	1	1	Packning	. Gosker	3803.56-6			
9	3	3	3	Skruv	. Screw	380302-2			
50	3	3	3	. Låsbricko	Lock washer	955946_9	-951693-		
51	2	2	2	- Kely	. Piston	380275-8			
2	2	2	2	Gummiring	Grommet	380299-8			
3	,	1	1	. Soiliniul	Sun wheel	380244-4			
4	٠,]	1	i	, KoppungslameII	. Clutch disc	380246-9	į		
5	1 1	1	il	. Logerhöllere	. Bearing cage	380268-3	-		
ایّ	٦ĺ	, ,	ì	. Kullager	. Bali bearing	380307-9	-		
<u>,</u>	i l		; l	Laring	Lock ting	380300-4			
98	- 1	- ;	il	- shring	. Lock ring	380271-7			
9	- 1	i	. i			380279-0			
ا مّ	; 1	- ; [;	, Laspiana	Sorieg set	380247-7			
ii		1	i i	41		380273-3	[
52	2	2	2	. Tryckplette	Pressure picte	380269-1	[
3	4	4	4	, Muther		921780-3			
33 54	4	Ā	7			380303-8			
×	;	- 1	•	. Läsbricka	Lock washer				
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-		. 1	1	, Planethyl	. Planetary gear	380404-4			
ا ^د	ː	1		, Planethjulsials	Planetary gear set	380408-5	-380317-		
	3	3	3	Kugghtul	Geor	S.E.S			
7	6	•	4	, . Nálloger	Needle begring	3864 -0-1	-397208-		
SB	6	6	6	Tryckbrieka	Thrust washer	380319-4			
9	3			. Lügettöpp	Bearing pin	3803 18-6			
_		3	3	- reflectable	. Bearing put	380409-3			
70	3	3	3	. Lòspinne	Lock pin	3803 20-2			
⁷	1			. Axel	. 5 haft	380242-8	1		
		1	1	- Axel	Shoot	380411-9			
2	۱ ا	-1	1	, Nālioger	- Needle pin	366608-7	380410		
3	1	-1	1	- Ruftsets	. Roller set	273152-9	-380248-		
74	т [그	-	Hössare , , , , , , , , , , , , , , , , , , ,	Reteiner	380259-2			
5	1	1	1	. notating	. Bearing come	380272-5			
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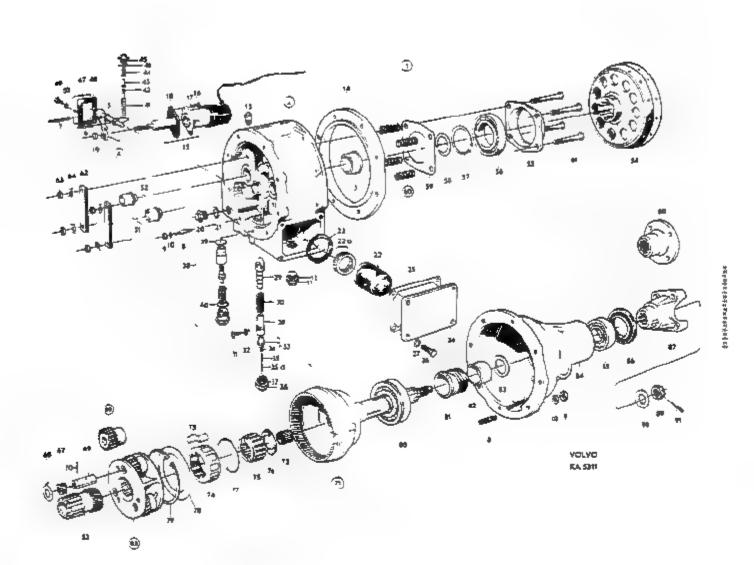
1 En ev 1 st 380411-9, 1 st 380413-5, 1 st 380414-3

VOLVO	P 180	(B18)	Group		4	
Reservdelskalelog Parts catalogue	Övervitxel	Overdrive	Utgáva Issue	7	S'da Poge	27



Grup Gree	16 db	p 4		P 180 (B18)		VOLVO	
Sicia Page Pos	28	İSSL		6 Övervitxel	Overdifive		Reservdelskatalog Parts calalogue
	254247	254383 993	254411	Genämning	Description	Det. nr Part No.	Anmärkning Notes
76 77 78 29 81 82 83 86 87 88 89 90 91	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	Fiddering Låsskive Låssing Kullager Hastighetentitadrev Distanshriske, tj = 0,0090** H = 0,1000** H = 0,1050** Hus Kullager Tätningsing Medbringere Motter Bricke Sauprine	Thrust weather Clamping sing Lock disc Lock ring Ball begging Speedomater gear Spacer steeve Spacer weather, Th = 0.0090* Th = 0.1000*, Th = 0.1050* Housing Ball begging Sectiong Companion flange Nut Washer Split pin		SKF- RLS9
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VOLVO		80 (B18)	Grupp Group	4
Reservderskatelog Paris calafogue	Övervöxer	Overdrive	Utgára sue 5	Side Page 29

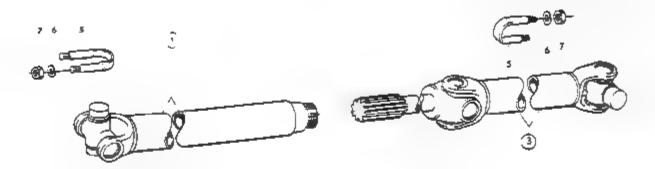


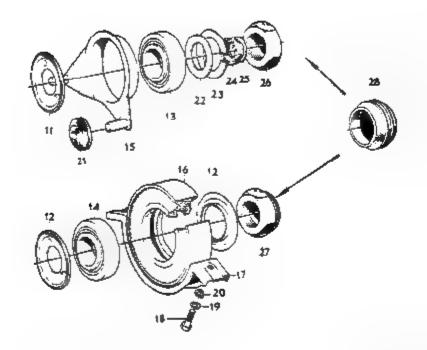
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194		issue 2	Kordonoxel	Propertier s	hefi		catalogue
es ig.	Angé Oty.	84	mämning	Description	Det, nr Pert No.		märkning Notes
١	1	Kerdenaxel		Proper ler shaft	656794-5	0	M40
	1	Kardanaxes		Proper er shaft	662344-1	1 120	M4.1
2	1	Kardanaxer	***	Properier shaft	669266-9	2)	M40
	1	Kardonaces	,	Propeiler shaft	677626-4	13)	MAC
		Det se sido 3	4	Components see page 34		1.07	
	1	Kardanaxel	***** *********	Propeller shoft	671479-4	35	M40
		Det se side 36	4	Companies see page 36] ~	,
- 1	۱	Kardanoxet		Propeiller shoft	669267-7	2)	M41
ı		. Det se sids 3	ţ.	Components see page 34		"	
	3	Kordanoxel		Proper ler shaft	671480-2	4)	A447
	- 3	Kordangxel		Propel ier shaft	677627-2	5	M4
		Det se sido 35	4	Components see page 36		,	1-47
3	1	Konsignazoel	**** *** * * * * * *	Propel ler shaft	657836-3	1.6, 10)	
4	1	Korgonoxel		Propel ter shaft	669269-3	2, 1	
ĺ	ļ	Det se sido 34	.	Components see page 34			
- 1	1	Kardonoxet		Proper ler shaft	671482-8	4)	
	1	Kardonexar	********	Propel ler shaft	672174-4	5)	
		Det se sido 3	5	Components see page 36		-	
5	4	Клатера		U-bott	193424-2	n n	
é į	8	Fjöderbricka	140	Spring washer	955921-2	n	004000
7 [8	Mutter .		Nut	955847-9	n	-92:78+
s i	8	Skruv	******	Belt	102754-9	l "	/ 16"-22 x 2
ı	8	Skruv	1414147474	Balt	942267-6		·24 JNF×25
٠Į	8	Asbrieto .	************	Logic wesher	15260=3	7)	ST CHAPTER
οĺ	a	Mutter	*******	Numb	10817-5	l .	/16=-22-7
1	8	hill comme		Alux		' ' '	
ı ,	1	Sittinkakydid	************	Spreah guard	950373-1 666226-6		24 JNF-10
2	2	Stankskydd		Sprash guard		99	
3	7	Kullager		But bearing	675582-1 181252-8	5)	F: 23G-88 10
4	iΙ	Kullager		Bali bearing	181549-7	,	*: 23G -00 II
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١٥		Logerhältere	•	Bearing retainer	458516-0	9)	
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اءُ	ż	5kny	14+141+	Screw	671804-3 955523-6	5)	
,	2	Filiderbricks		Server arethra	955921-2	5)	
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27	2	Gummikudde		Rubber custion	658653=1	5) 9)	
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2	. i I		**	Lock washer	190427-5	9}	

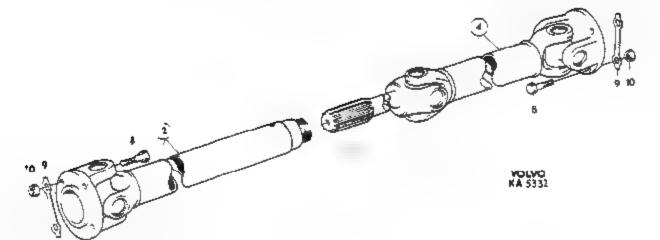
10 Ers ov: 1st 669548-0, 1st 671446-3, 1st 671482-8, 1st 675587-0
11 Ers ov: 1st 671446-3, 1st 671482-8, 1st 675587-0
12 Ers ov: 1st 669277-6, 1st 671446-3, 1st 671480-2, 1st 675587-0
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VOLVO		P 180 (B18)		Grupp Group		4	
Reservdelskatalog Parts catalogue	Karaignoxei		Properties shaft	Urgova ssue	2	State Page	31
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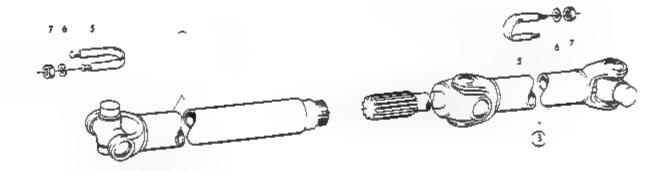


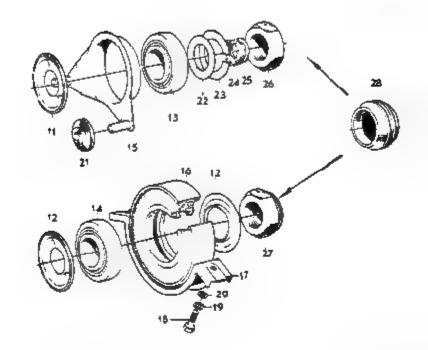


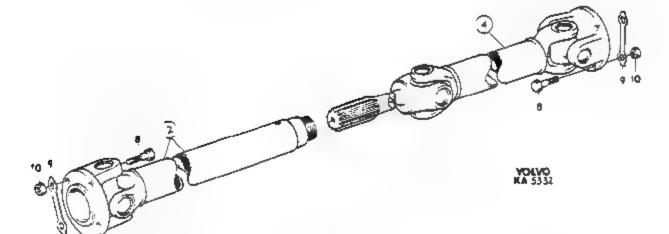
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age	22	Utgáva Issue	3	Kardaneuel	Kardaneuel Properter shoft		Reservdeiskatalog Pr == catalogue
Pas Arrai Fig. On			В	eniimeing	Description	Det. nr Part No.	Anmärkning Notes
24		Kerkpa Bricka Multer Multer Multer Gumnis		**************************************	Cork packing Washer Nut Nut Nut Nut Nut Subber sear	5550-7 90425-9 190428-3 671446-3 675365-1 675587-0	1) 1,5) 2) 3) 4)

¹ Ch-15168 exc 496 -14966 4999-15004, 15030-13048, 15056- 5112, 15115- 5165
2. Ch :4961-14966, 14999-15004, 15030-15048, 15056-15112, 15 15-15165, 5169-20999
3. Ch 210004. Ch 14961-14966, 14999- 5004, 15030- 5048, 15056-15112-15115-15165, 151695. Exs qv 1 st 671446-3, 1 st 675587-0.

VOLVO	1	P 180 (B18)		Group Group	4
Reservdelskatalog	-			Utgáva	Stda
Parts catalogue	Kordonoxe	P+	opetier shaft	11314	Pogm 33

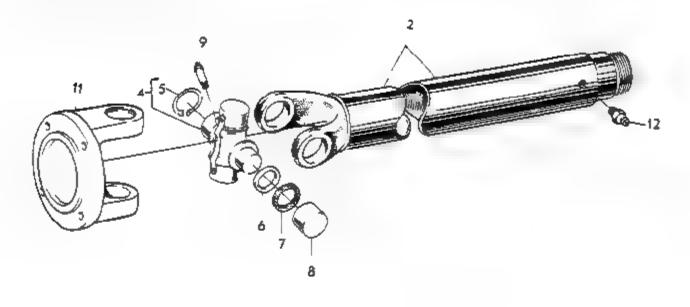


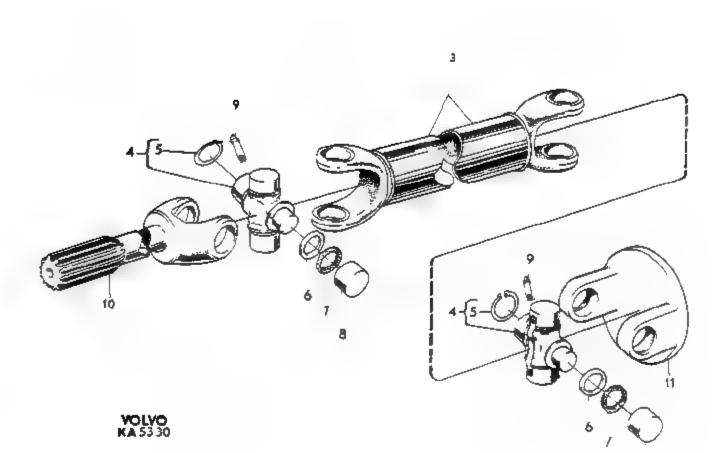




Grupp Group								l	VOLVO		
Sida Page Pos. Fig.	34		Utgiva Issue					Kordonoxe I	Properfor shaft		Réservoeskalalog Parts calalogue
	456794	662344	_	Oty.		692,699	677626	Benämning	Description	Det, nr Part No.	Anmärkning Noies
2	1	1 1 4 4 4	1	1 4 4 4	1 28 88 2	1 2 8 8 9 2 1 1	Ţ	Kardanaxe Kardanaxe Kardanaxe Kardanaxe Kardanaxe Kardanaxe Kardanaxe Kardanaxe Kardanaxe Ricaxe Ric	Propeller shaft Propeller shaft Propeller shaft Propeller shaft Propeller shaft Tubular shaft Tubular shaft Tubular shaft Tubular shaft Tubular shaft Tubular shaft Tubular shaft Tubular shaft Tubular shaft Tubular shaft Joent cross Circilp Retainer Cork packing Cork packing I veedle bearing Lubricator Voke pis Fiange yoke Lubricotor	666794=\$ 662344=1 669266=9 669267=7 657836=3 669269=3 677626=4 658513=7 \$ E S 5 E S 663269=9 118000=0 87944=5 87944=5	13571- Ttd utf 100007-

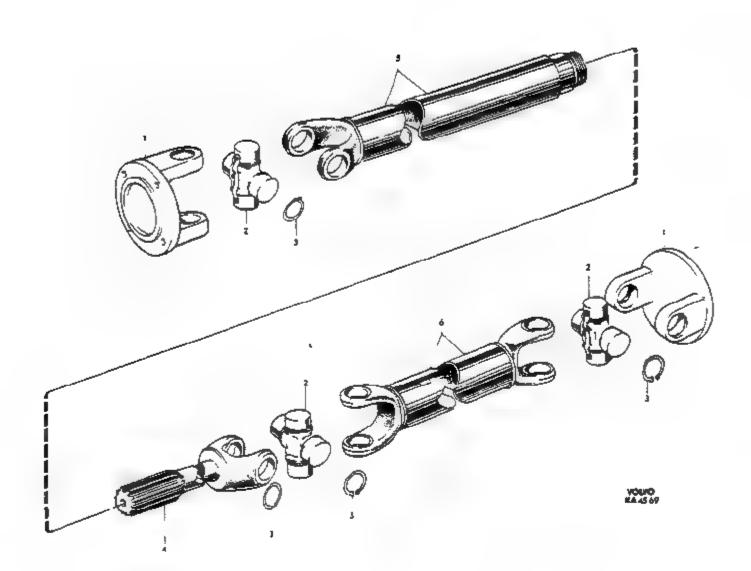
VOLVO Reservdelskatalog		80 (B18)	Слар Слаир	4
Parts catalogue	Kardaniwy I	Propeller shaft	Utgáva Issue I	Sida Page 35





Grupp Group Side 36 Fage 36 Antel		\dashv		P 180(B18)		VOEVO Reservdalskaralog			
		Q-E		Xardanasa:	Properler si	nafr	Parts catalogue		
Pos 6/71/9	671479	67 1480	671482	677677	672174	Bentiming	Description	Det. nr Part No.	Anmärkning Notes
1 2 3 4 5 6	1 1 4	1 1 4	1 2 8 1	1 1 4	1 2 6 1	Kordanasel Kardanasel Risnagaffel Aselkors Läsring Gaffel lapp Risnagel Risnagel	Propeller shaft Propeller shaft Propeller shaft Propeller shaft Propeller shaft Flange yoke Joint cross Circip Yoke pin Tubular shaft Tubular shaft	67 1479=4 67 1480=2 67 1482=8 677627=2 672174=4 87941=1 672037=9 118006=6 456746=3 SES SES	

VOLVO	P 180	(818)	Group Group	4
Reservdelskatelog Parts catalogue	Kardangose,	Propetier shoft	Jigáva Issue	Sido Page 37



Page 38 (same menteringedetalier and nateriation components Parts catalog Pos Ory. Pos Ory. Benimming Description Description Description Description Description Description Annihimming Notes 1 1 Bakasas, utv 4,56:1 Bakasas, utv 4,56:1 Rear axis, ratio 4.5 1 649478-0 2,3)	Ģnu Gno			4				P	180 (B18)		VOLVO	
Description Description Description Description Description Description Description Description Description Description Description Notes										poents	Reservdetskatalog Parts catelogue	
Section Description Desc	_											
1		902699	669478	_	_	255485	255490	Benämning	Description		Anmirinog Notes	
5 art off art art art art art art art art art art	îa 2 3	2 2	2 2	2 2	2 2	2 2	2	Bekasel, utv 4,1:1 Bakasel, utv 4,56:1 Bakasel, utv 4,1 1 Bakasel, utv 4,56:1 Bakasel, utv 4,1 1 Det se side 40 Drivasel Rutlager, inneming	Rear axie, ratio 4.11 Rear axie, ratio 4.56-1 Rear axie, ratio 4.11 Rear axie, ratio 4.11 Rear axie, ratio 4.56-1 Rear axie, ratio 4.11 Components, see page 40 Drive shaft Ratier bearing cone	649478-0 255470-7 255469-9 255485-5 255490-5 89679-5 181217-1	2,3) M30.D = 63 4) M30.D = 63 4) M30 SKF 141327	
9 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8	6 7	erf erf erf 2 2	erf erf erf 2	eri eri eri eri 2	erf erf erf 2	erf erf erf erf 2	eri eri eri 2	Justesmellanlägg, $\dot{\eta}=0,10$ $\dot{\eta}=0,35$ $\dot{\eta}=1,00$ $\dot{\eta}=1,50$ Oljettäning Olstansbelcka	Shim, Th = 0.10 Th = 0.35 Th = 1.00 Th = 1.50 Oi sec:	86891-9 86890-1 86889-3 651794-0 192550-2 673789-4	97681- 97682- 97683- 467848- 114257 -97673-	
16	9 10 11 12 13	8 8 2 2	8 8 2 2	8 8 2	8 8 2	8 8 8 2 2	8 8 2 2	Mutter Bricka Salaricka Oljefäming Filtring	Nut Washer Lack washer Oi seal . Felt ring	955848-7 940097 9 955950-1 673791-0 9246-8	911701 98793-	
	16 7 18 19	2 2 2 2 2	2 7 2 2 2	2 2 2 2	2 2 2 2 2	2 2 2 2 2	2 2 2 2 2	Mutter Scopinse :	Key Nut Wosher Split sin	160553-4 153031-0 120267-0 191174-2 667100-2	460006	
	21	10	10	18	q		10			¢54470-2	Se grupp é	

Ers av 1 st 255470-7

¹ Ers av 1 st 255470-7
2 Ers av 1 st 255469-9
3 Vid byre till "Anti-Spinn" sko.: differentia, 666244-9 monterat, se tida 48
With transition to "Anti-Spinn" differentia, 666244-9 must be nato ied see page 48
Lors du remplacement par "Anti-Spinn" le différentie o 666244-9 et repebout werden, siehe Seite 48
Beim Austausch zu "Anti-Spinn" must Ausgleichgetriebe 666244-9 et repebout werden, siehe Seite 48
Al montaine e "Anti-Spinn" se deben tambien montair el differencia 666244-9, véase pág 48
Vid byte till "Anti-Spinn" steut différentia 384479 2 monterat, se sida 48
With transition to "Anti-Spinn" differentia 384479-2 must be rata led see page 48
Lors du remplacement par "Anti-Spinn" le différentia 384479-2 doit ête monta, voir page 48
Beim Austausch zu "Anti-Spinn" must Ausgleichgetriebe 384479-2 eingebout werden, siehe Seite 48
A) monterse et "Anti-Spinn" se deben tambien montair et differencia: 384479-2, véase pág 49

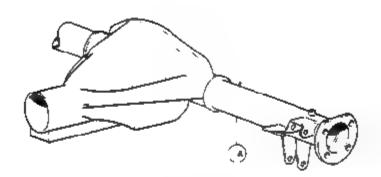
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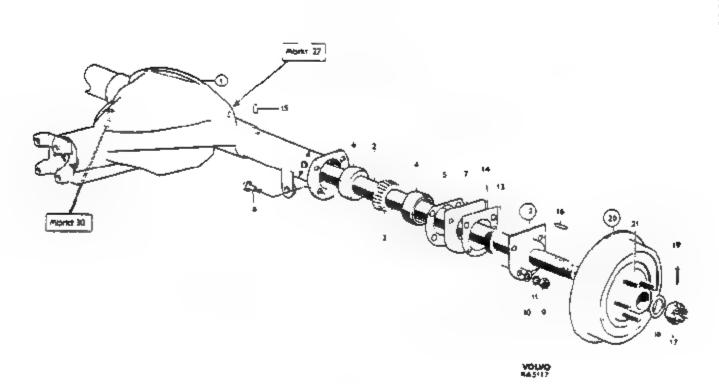
Reservatelskatalog Parts catalogue

P.	180	(B18)	
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Bakaxel med monteringsdetaljer Rear axis and restallation components

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Utgáva		Sida	
Item/4	1	Page	39



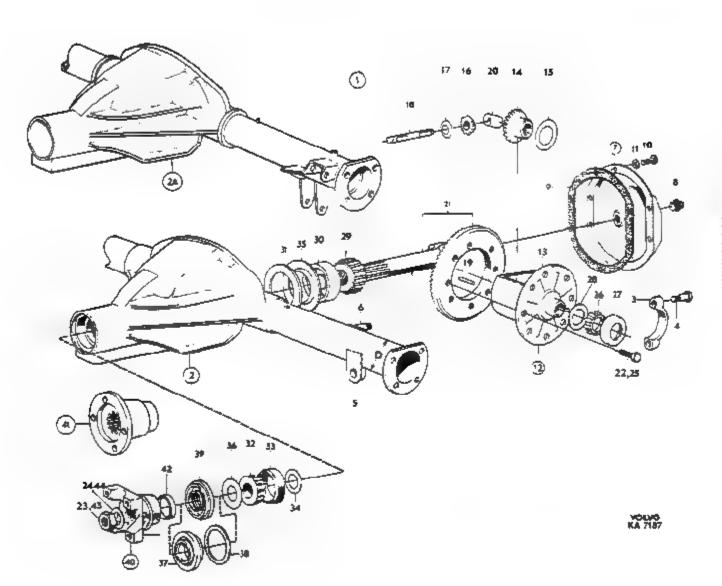


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	Π			rigi Nv.	П			-	-						
Pos Fig.	907999	669478	255470	255469	255485	255490	Benämning	Description	Det. nr Parl No.	Anmärkning Notes					
1	1	,					Bakazer, utv 4,56:1 Bakazer, utv 4,11	Rear axie, ratio 4 55:1 Rear axie, ratio 4 1	569706-4 569478-0	M27					
			1				Bakaxei, utv 4,56:1 ,	Reor axie, ratio 4 56: i	255470-7	דו					
				Ī			Sakazal, utv 4,1 1	Rear axie, ratio 4	255469-9	M30					
	j	ļ					Bakaxel, utv 4,56-1	Reer axie , retto 4 55:1 .	255485-5						
_						1	Bakasež, utv 4,1±1	Rear axis , ratio 4 1	255490-5	ļ					
2	ı	1				H	. Bakase Ikāpa	Rear axle casing	669712-2	D = 57					
			1	١.			- Bakaseikāpe	Rear axle casing	384191_3	D = 63,5					
26	. '			1	1		- Bakaseikāpa	. Rear exteriors	384313-3						
3	2	2	2	2	2	2	· Overfall	. Cop	SES						
4	4	4	4	4	4	4	Skruy ., ,	Screw	955551-7						
3	1	1	1	١.	Ť.	11	. Poste, V	Anchorage, L	SES						
	1	1	1	-	1	וין	. Faste , H	Anchorage , R	SES						
ó	1	ī	-1		!	1	. Fäste	Anchoroge	SES						
7	· '	1	-1		1	1	(rapektionslock .	Inspection cover	89253-9						
8	ī	1 -	1	1	Т	1	Рюрр	Plug	952359-8						
9		1	1		Т	1	. Packing .	Gasket	89254-7						
		10]	_	-	1	Skrov,	Screw .	955523-6						
- 1	-	10	10	10	10	10	8ri des	Wosher	955949. 3						
12	1	1				fΙ	Differentia,	Differentia:	461516-5	D					
ļ			- 1	1	1	1	, Differention .	D fferentia:	384196-2	2}					
13	ч	1					Hus ,	Housing	661515-7						
			Т	1.	1	וין	, Hu	Housing	384199-6						
14	2	3	-		:		Differentialhjul	D Fferential side gear	89673-8						
			격	2	2	2	Differentialbjut	Differential side gear	384206_9						
15	2	2	- 1				Trycidericks	Thrust washer	658620 - 0						
			- 4	2	2		Tryckbricke , t = 0,78	Thrust washer, Th = 0.78	384366-1	}					
			2	2	2	1 1	rj = 0,82	$T_{\rm h} = 0.82$	384367-9						
			격	2	2	1 1	rj = 0,56	Th = 0.86	384368-7	Ait					
			2	2	2	2	rj = 0,90	Th = Q 90	384369-5						
			2	2	2	2	rj = 0,94	Th = 0 94	384370-3	i					
۱۵	2	2					. Differentially .	Differential side pinion	896746						
			2	2	2	2	. Differentialbul	. Differential side pinson .	384204-4						
17	2	2					Tryckbricke	Thrust washer	87651-6						
1			3	2	2	2	Trychisticka	Thrust washer	384209-3						
18	ı	1					Axe Itapp	Shaft pin	89949-2	-87250-					
			l	1	1	1	Axe Iropp	Shaft pin	384201-0						
19	1	ו	1	1	1	1	Láspinne	Lock pin	1918 38 -2						
20	Ţ	ī					Distanshyte	Spacer Heave	87648-2						
			ı	ŧ	1	П	Distansivytes ,,,	Spacer Heeve .	384202-8						

¹ Vid byte ti "Anti-Spinn" sko differential 666244-9 monteres, se side 48
With transition to "Anti-Spinn" differential 666244-9 must be installed, see page 48
Lors du remplacement par "Anti-Spinn" led fférential 666244-9 do 1 the monter, voir page 48
Beim Austauson zu Anti-Spinn" must Ausgleichgetriebe 600244-9 eingebout werden, siehe Serte 48
A montarse el "Anti-Spinn" se deben tambien montar el differential 666244-9, vease pág 48
2 Vid byte ti. "Anti-Spinn" skall differential 384479-2 monteres, se side 48
With transition to "Anti-Spinn" differential 384479-2 must be installed see page 48
Lors du remplacement par "Anti-Spinn" le différential 384479-2 dil 2 the monte, voir page 48
Beim Austausch zu "Anti-Spinn" must Ausgleichgetriebe 384479-2 eingebour werden, siehe Seite 48
A montarse el "Anti-Spinn" se deben tambien montar el differencial 384479-2, véase pág 48.

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VOLVO	P	180 (B18)	Споир Споир		4	
Reservdelskatalog Parts catalogue	Bakoxe	Rear source	Utgáva Istue	1	Sida Page	41



Grupp Group 4 Side Uteliva		_	P	180 (B18)		VOLVO					
g Scher CHCUS	4.0	42 Utgāva 1			<u> </u>	1	Balcasen I	Rintr exte		Reservaelskatalog Parts catalogue	
				Hy.							
Pos Pig.	902699	669478	255470	_	255485	255490	Benämning	Description	Parl No.	Anmarkning Notes	
21	1	1					Kronh ut och pinjong Kronhtu och pinjong	Crown where and project	661518-I 661517-3	Ant kugger 41 x 9	
			1		1	, ,	Kronhjut och punjangsets	Crown wheel and pinion kit	273127-1	Ant kugger 41 x 10	
				1		IJ	Kronkiul och pinjongsats	Crown whee and pinion kit	273126-3	394212 (41 x 9)	
2			ιo	10	10	Ιo	Skrov	- 4	191807-7	-39421+ (41 x 0)	
:a			1	1	ŧ	1	Mutter	Nut	88726-5		
*			т	1	ı	1	ŝrācka	Washer	80513-5	-050441-	
1			Ī				Ofice	Oris	281479-6	D	
_							Olie .	011	281478-8	"	
5	_ [8					- Skruv:	Bolt	191807-7		
6	2	2	2	2	2	2	. Rullager, innerring	. Roller bearing cone .	81305-4	SKF K-UM 501349	
7	3	2			_		. Rusinger, ytherring .	. Roller bearing cup	81306-2	SKF K-JM 501311	
. [,		2	2	3	2]	- Rullager, yrterring _	, Rotter bearing dup	181662-8	SKF- K-LM 501314	
- 1		=∱	L		뺌		Justermerlantings, t = 0,000°	. Shim, Th = 0 003" .	81374-1		
	- 1	erije	- 1		eri	■rf]	·i = 0,005"	Th = 0.005"	81375-8		
	1.	erf		- 1	- 1	erf	rj = 0,010*	Th = 0.010"	120622-6		
	HT.		.	T	91¶	कार	t₁ = 0,030°	Th = 0 030*	81377-4		
. [, [: 1	١.	;]			Rullager, innerring	Roller bearing cone	181303-9	5KF K-HM 88649	
		rio	- 1	1	."]	Rulleger, ylterring	Ratter bearing cup	181304-7	5KF K-HM 88610	
- 1	- 1	erijo erijo	- 1	- 1	F		Justermerlanlägg , + m 0,003n	. Shiem, Th = 0 0003*	87655-7		
							rj = 0,005*	Th = 0 005*	191840_8		
	. [- 1	" [",[1	tj = 0,010*	Th = 0 010*	191841-4		
		- 1	1	1	Ţ	1	Rulinger, merring	Roller bearing cone	181301-3	SKF: K-M 86647	
- 1	- 1	ef e	-1	1	- [-1	Rullager, ymering	Re let bearing cup .	181302-1	SKF: K-M 86610	
- [-		H	ı.	-1	- 1	- 1	- Justerme Banktigg , +j = 0,003°	Shim, Th = 0 003"	191834-1		
	- 1	HTT BE		_		_	+i ≥ 0,005*	Th = 0 005F	191835-8		
- 1	- 1	rf er	- [- 1			rj = 0,010*	Th = 0.010*	191837-4		
"				Π.	1	-	Fi = 0,030*	Th = 0,030*	191836-6		
- 1	ı			il	1	1	Ottestungare ,,,,	Spiash prote	384474-3		
- 11	ı				,	il	Öl:-m	Oil deflector	80506-9	-7	
1	ιþ	1		ľ	ij.		Packning		80507-7	2)	
1	ı ı	1:			1	1				4L 00000 -	
	1						Medbringare	A	942905-1	Sen utf -942094-	
- Ju	ı						Mediringore	C	661 34-7	3)	
	-		[1		ı			C	669548-0	4)	
1	1	1	1			ıl.	Dammslungere	Book of a	384281-2		
Ţη	1						14		81388-1 656441-3	00704	
1	I			f	ľ		Bridge	Washer	80513-5	40724	
- [***	** ** ** *	W.343		

Ej för Anti Spin. Vid byte av kronhjul och pinjangsats på Anti-Spin-extor skal anja 281478 användas.

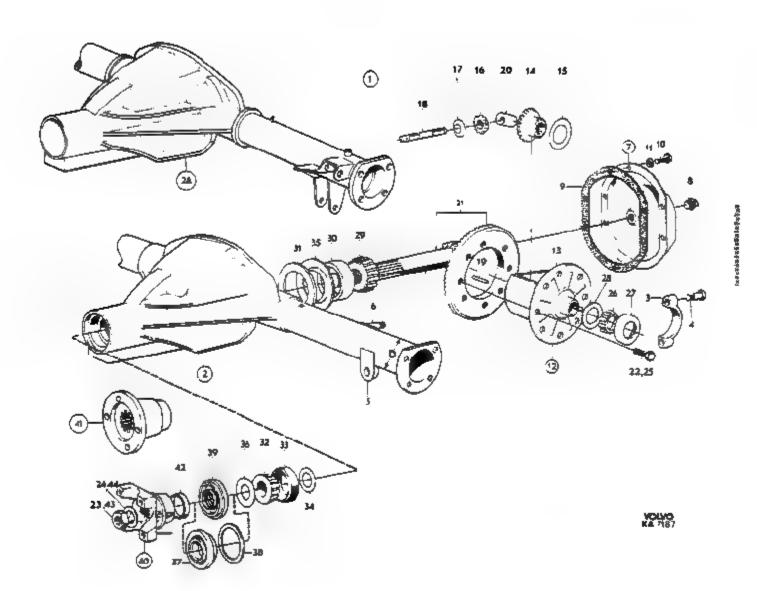
Nat för "Anti-Spinn". Ott 281478-8 mvet be used in conjunction with the replacement of "Anti-Spinn" crown wheel and pinjan sets. Pos pour Anti-Spinn Lors de remplacement de la couronne et de jeu de pignans sur les essieux "Anti-Spinn" de l'hui le 281478-8 doft être emplayée Night für Anti-Spinn. Belm Ausbau von Tellerrad und Antriebskegeltrad be "Anti-Spinn" Welfen ist Öt 281478-8 zu verwenden.

No para Anti-Spinn A. ned fizzise et combio de carono y pinon en los eres can "Anti-Spinn", debe ut rizarse aceite 281478-8.

3. Alt 1. Kleformod Alt 1. Yoke Alt 1. en crochet Autführung 1. Klovenform Alt 1. Forma de garro

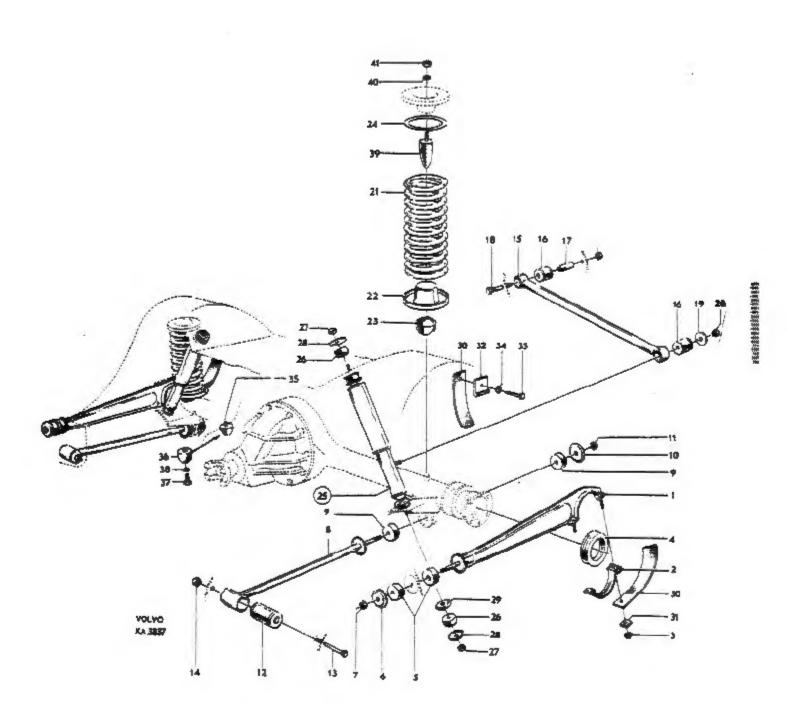
4 Alt 2 flund Alt 2 Flunge Alt 2 rond Ausführung 2 rund Alt 2 Redondo

VOLVO	P 1	80 (B18)	Grupp Grovp	
Reservdelskatalog			Utgáve	Sido
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Grupp Group 4 Side 44 Utgêve 1				P 180 (B18)				AOTAO	
age	44	Issue	i Bakasan luppinde	1)	Rear axia me	T	0		rvdeiskafald
					THE SALE RISE	91771	Trigot	ran	s catalogue
OS.	Antei			1			Det. nr		
g.	Qiy.		enimming) D	escription		Part No		vernärkning .
]			- WI FAG	"	Nois
						_	 		
1	1	8tirem, ∨		Support arm, L			453442_	4	
ا ـ	1	Bärgm, H	•	Support arm R			453443-	. [
2	2	Överfati		Coop			653456_		
3	4	Mutter		Nut			950394	,	
11	2	Gummikudde		Rubber cushion			463972	1	
5	4	Gummikudde		Rubber cushion			653461-4		
;	2	Bri cica		Wester			653448_1	1	
i J	2	Mutter	****	Nut	+		950366-5	1	
8	- [Momentolog	*	Torque rad			653263_4		
,	- 1	Momentatog		Torque rod			667581-3	, -,	
	4	Gummikudde		Rubber cushian			453168_5	1 -	
1	2	Bricko Bristo		Washer		į	653267-5	,	
	- 1	Bricke .		Washer			667535_9	1	
	ı	Mutter		Nut			950366-5		
- 1	- 1	Gommibustning		Rubber bushing			6627970	469160	
1		Skruv Murrer		Bolt		ļ	955568_1	+24310-	
	- 11			Nut		- 1	950366-5		
- 1	- 1	Tvärstog		Cross stepy			653260_0		
-		Gummibuening		Rubber teaking	+	- [87033-7		
	- 1	Distanskyles	4	Spacer shove			653361-6		
- [- 1	Skruv		foot	•	ļ	955565-7	724867	
	· ;•	iricies	• • •	Washer		- 1	120802-4		
Ι.	- 1	Mutter ,		Not			950366-5		
	. 1.	jäder jäderitte		Spring		ŀ	657843_9		
Ι.	. J.		*	Spring anchorage			659154-9		
1 2	- 1	Summikydde	*	Rubber cushion			667684-0		
1 2		Anna I an amana	l	Rubber spacer		Į	657325-5		
1 2	-	Statemperers Statempere		Shock obsorber kill		чř	276553-5	276456	
١		Gutteribustving	*	Shock absorber			SES		
14	- 1	Mutter	•	Rubber bushing			670129-6	-077-40-	
18		ricia		Nur		-	\$33348 ₋ 7		
2	- 1-	ricka		Washer			87741-5	İ	
2	- 1"	Omportund		Washer			89328-9	i	
2	- 1	ricka		Domper bond	****		454973_5		
2		ni cika		Washer			643819-3		
2	1	truv		Wester Re/s			99818-9		
2		öderteri olog		Bo(t		- 1		921042	
Īī		ummibuffert		Spring weaher Rubber cushion		1		706773	
t		ummibuffers	,			-		D = 37	
ı	- 1	Fliv		Rubber cushion Screw		- 1		0 = 45	
1	Ļ	mbri cita		Lock washer		- 1	940221-5		
2	- 1	ummi buffert		Rubber custion		J	755949_3		
2	Fie	derbricks		Spring washer			83108_		
2	Mi	riter	I	Not				984993	
			1	1 = 41		, 9	2557836	706577	
						İ	ļ		
	1		I				1		
1		6499							
3	Ch-	9999 _{exct} 9995 10000- inct 9995							

VOLVO	P 180 (B18)			4
Reservdelskatalog Parts catalogue	Bakaxe lupphängning	Rear axie mountings	Utgöve Issue 1	Sido Page 45



Grupp Group Side 46 Utgive				P 180 (B18)	VOLVO Reservdelskatalo	
age	90	lasue	Bakaxe luppi	Adapting 1) Rear axle mountings	1)	Parts catalogue
Pas Fig.	Artal Ov.	Benamning		Description	Det. nr Parl No.	Anmärkning Notes
1	2	Börnag		Support stay	(777414.0	101111
2	4	. Gummibus		Rubber bushing	672616-0 672226-8	675486
3	4	. Gummi busa		Rubber bushing	578790_7	Ch-25668 Ch 25669-
4	4	1		Belt	955569-9	Cn 23007-
5	2	Mutter	***************	Nut	950356-6	
á	2	Bricko		Worsher	940280-1	
7	2	Monantstog		Torque rod	672610=3	~47174B~
8	2	- Gummibuas	ning	- Rubber bushing	662797-8	
9	2	. Gummibum	*	. Rubber bushing	675771-0	Ch-25668
10	2	. Gummibum		Rubber bushing	678887-1	Ch 25669-
11	2			8olt	955569-9	C1 23007-
12	2	Mutter	***************************************	Nut	950356-6	
3	2	Skruv	***************************************	Belt	941858-3	
14	. 2	Mutter		Nut	950377-2	
5	Ť	Tytining	***************************************	Stabilizer bar	653260-0	
6	2	Gummibussnir		Rubber bushing	87033-7	
7	1	Distensivy ing		Spager sleeve	453361-6	
8			***************************************	Bolt	955565-7	1
9	1			Westher	120802-4	
0	2	Mutter	****************		950366-5	
1	2		*****************		657843-9	
2	2	Fittderftete	****************	Spring anchange	659154-9	
3	2	Gunmikudde	*************		667686-0	
	2	Gummine Han		40.000		
5	2	Stotdomograph			677325-5	
- 1	2	. Stötdämpara		Stade should	276553-5	
6	8	. Gummiburan	The Contract of the Contract o	A 22 1 12	SES	
7	8	. Mutter	g	44 17 17 18 18 18 18 18 18 18 18 18 18 18 18 18	670129-6	
á	6		***************	Nut	955848-7	
9	2	100.00	*****************	Wesher	87741-5	
0	2	Dämperband			89328-9	
1	2		************	Damper band	671991_8	
2	2			Washer	671939-7	
3	4		**************	Washer	89818-9	
4	4	3371	*************	Screw	940115-9	
5	1	Gunmibuffer	****************	Wosher	942336-9	
6	1	-01	200100000000000000000000000000000000000	Rubiser cushion	663989-2	
-	1	Läsbricko	***************	Screw	940221-5	
8	2	Gumnibuffert		Lock washer	955949-3	
١	2			Rubber cyshion	83108-1	
0	2	Fjöderbricke	***************	Nut	955783-6	
ľ	1	Plogenivicke	************	Spring washer	955922-0	
						(a) e (
1						
		1. Ch 16500-				

VOLVO	P 180	Grupp	4	
Reservdelskalalog			Uigáva	Sido Page 47
Paris catalogue	Bakasa lupphängning	Rear exie mountings	Issue	Page 47

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	VOLVO MATINO

Grupp Group					P 180 (B18)	VOLVO Reservdelskatalog Parts catalogue	
- 48			Utgåva 1 Differential		Differential		
Pos Fig.		Antal City.					
	666244	384479		Benämning	Description	Part No.	Anmäduning Notes
1	1		Differentie	al	Differential	566244-9	
		I	Differentie	el	Differential	384479-2	
2	1		. Hus (2 h	nalvor)	. Housing (2 halves)	666245-6	
		1	. Hus (2 h	siver!	, Housing (2 halves)	SES	
3	В		Skryv	**************	Screw	192650-0	
,		8	, Sicruv	***************	. Serw	384511-2	
4	4	4	Lame	***************	. Disc	633262-1	
5	2		. Lome Inc	gv	. Disc hub	666247-2	
	- 1	2	. Lameline	sv	. Disc hub	384510-4	
6	4		. Differen	rialhjul	. Differential side pinion	633264-7	
ļ	- 1	4	. Differen	tialhjul	. Differential side pinlon	384505-4	
7	2		Avai	**************	. Shaft	666246-4	
		2	. Axel	**************	. Shaft	384506-4	
8	2		. Distonsh	ylan	. Spacer sleeve	666251-4	
		2	. Distansh		Spocer sleeve	384508-8	
9	1	1	. Spänrsti	ft	. Tersioner pin	192243-4	
10	2		, Differen	rīglhjei	Differential side gear	633263-9	
		2	, Different	tialhjul	. Differential side gear	384503-9	
ii	2	2	. Lomell,	N=1,5	. Disc, Th = 1.5	644248_0	
12	2	2	. Lamell,	tj = 2,4 (pian)	. Disc, Th = 2.4 (flat)	666249-8	
13 İ	2	2		rj = 2,4 (kupig)	Disc. Th = 2.4 (dished)	666250-6	

